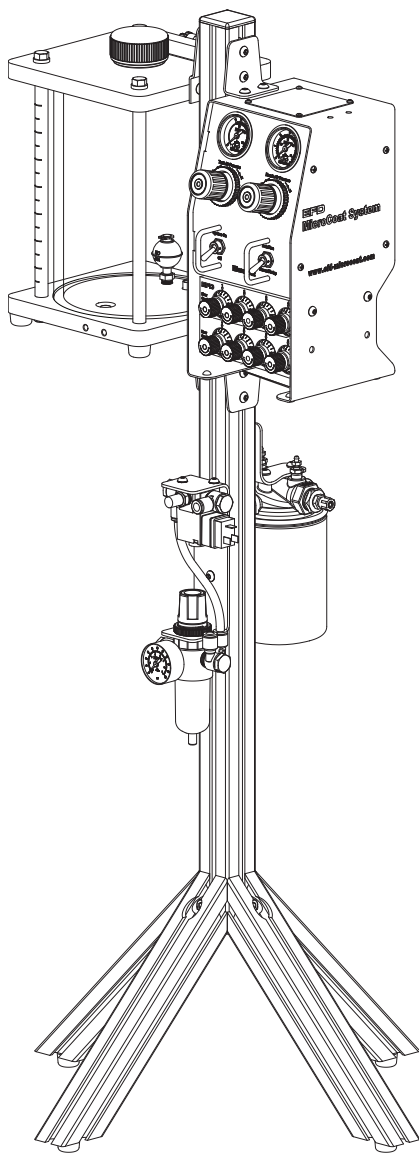


MicroCoat[®]

SETUP GUIDE

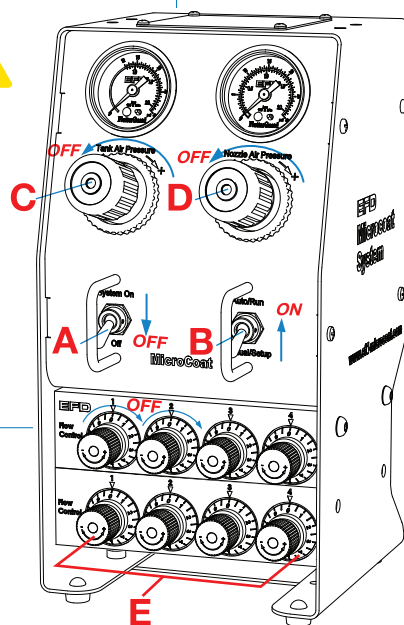
**MC800
Series**



Configure your MC800-PV MicroCoat system with tank, stand and control solenoid.

ATTENTION! Confirm settings

- A.** System: OFF
- B.** Auto/Run: ON
- C.** Tank Air Pressure: OFF
- D.** Nozzle Air Pressure: OFF
- E.** All Flow Controls: OFF



If trouble cannot be corrected, or if you need further assistance, please call us.
In the US, call 800-556-3484. In the UK, phone 0800 585733. In Asia, call +86 (21) 3866 9006.
E-mail: info@nordsonefd.com www.nordsonefd.com

Sales and service of the MicroCoatSystem are available worldwide through EFD authorized distributors.
For detailed operating instructions and safety guidelines, please refer to your MicroCoat System Operating Manual.

**Nordson**
EFD

1

Connect air filter regulator. Set to 4.14 bar (60 psi).

2

Connect air solenoid to press run/clutch circuit.

Note: Solenoid included with pre-assembled systems.

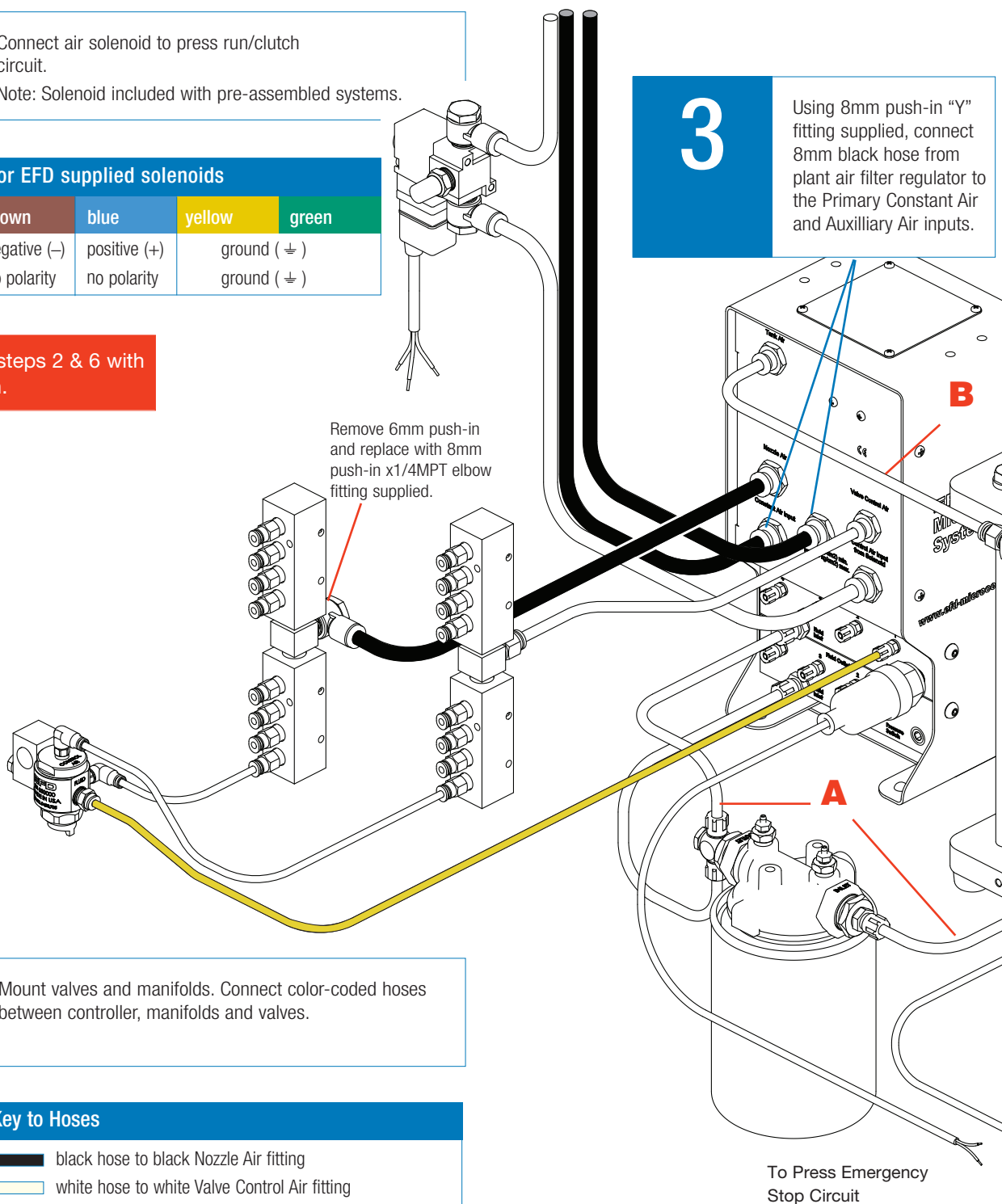
WIRING CHART for EFD supplied solenoids

Solenoid Wires:	brown	blue	yellow	green
DC solenoid:	negative (-)	positive (+)	ground (⊥)	
AC solenoid:	no polarity	no polarity	ground (⊥)	

NOTE: Review steps 2 & 6 with plant electrician.

3

Using 8mm push-in "Y" fitting supplied, connect 8mm black hose from plant air filter regulator to the Primary Constant Air and Auxilliary Air inputs.



4

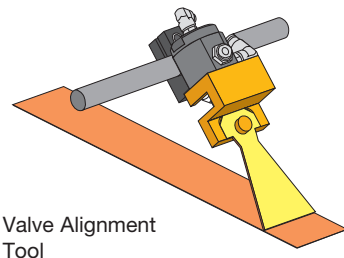
Mount valves and manifolds. Connect color-coded hoses between controller, manifolds and valves.

Key to Hoses

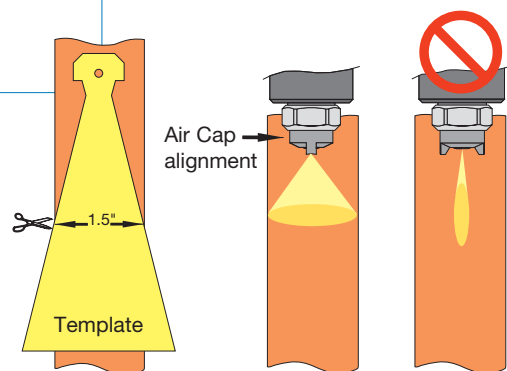
- black hose to black Nozzle Air fitting
- white hose to white Valve Control Air fitting
- clear fluid hose to Fluid Outlet fitting

5

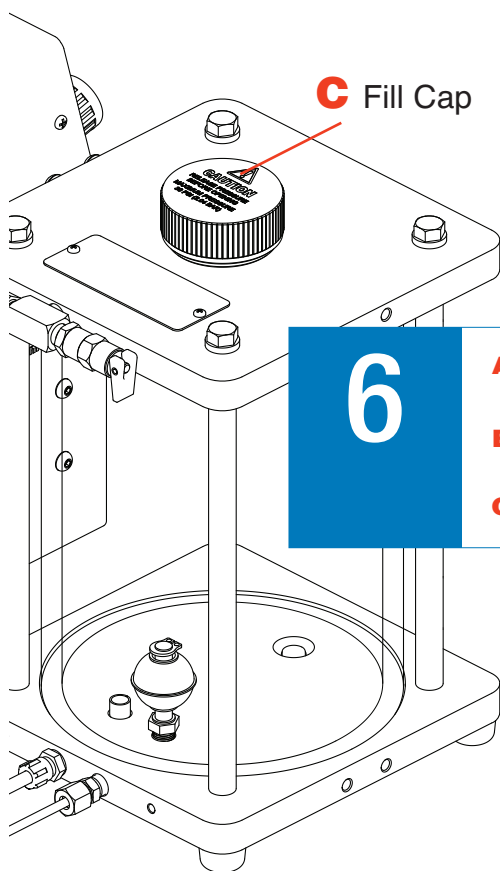
Use valve alignment tool on valves to set distance from stock.
 Note: MC785M — use yellow template.
 MC785M-WF — use red template.



Valve Alignment Tool



Example: 1.5" wide stock

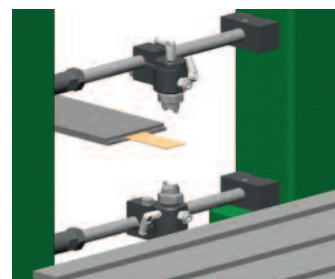


C Fill Cap

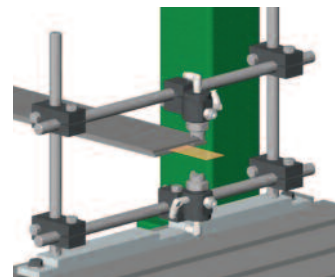
6

- A.** Connect reservoir and filter fluid lines to flow control inlet fitting.
- B.** Connect reservoir pressure hose to tank air outlet on controller.
- C.** Fill reservoir.

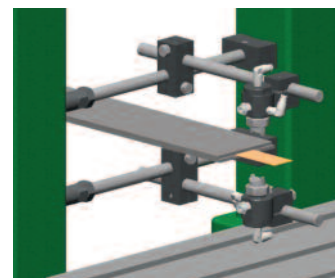
FIXTURING



Expansion Mount Kit #7023864



Gantry Style Mount Kit #7023867



Extension rods (#1030713) and cross clamps (#7023862) are available. Contact EFD for details.

7

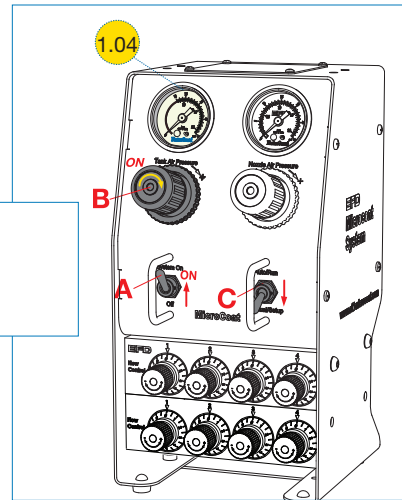
Connect in series with Press Emergency Stop Circuit.
 For dual tank installation, refer to your MicroCoat System Operating Manual.

STEPS 8-10 ➤

Nordson
 EFD

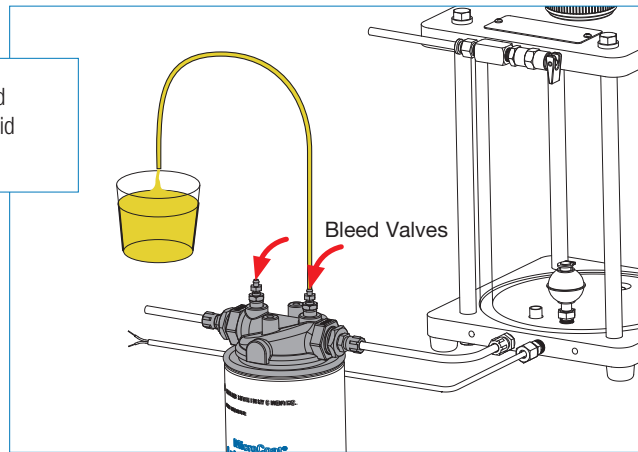
8

- A.** System Pressure ON
- B.** Air Pressure to 1.04 bar (15 psi)
- C.** Auto/Run to Manual/Setup



9

Clear the air from the lubricant filter. Insert tube into bleed valves. Open bleed valves one at a time 1/2 turn. Once fluid flows from the bleed valves, close.



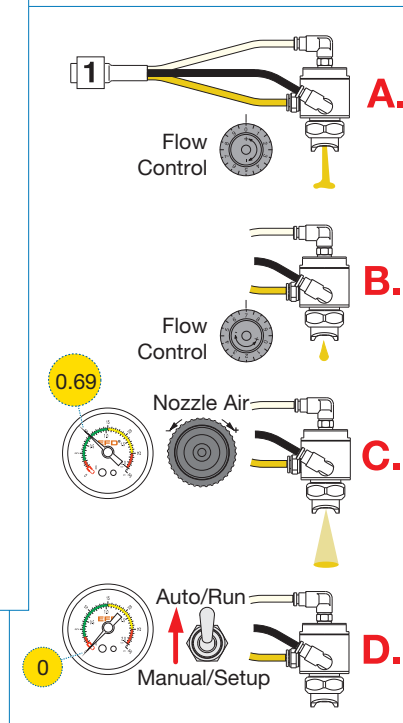
10

Prime each valve.

- A.** Open each Flow Control five (5) full turns. When lubricant flows without any trace of air, close all Flow Controls.
- B.** Adjust Flow Controls so lubricant flows at about one drop per second. Use this setting as a starting point for all valves.
- C.** Turn Nozzle Air until pressure reads 0.69 bar (10 psi). Higher pressure provides finer spray. Too much pressure causes fogging.
- D.** SWITCH to Auto/Run. The valves stop spraying and the Nozzle Air pressure drops to 0 psi.

The system is ready.

When press is on, Nozzle Air pressure will return to 0.69 bar (10 psi), and valves will spray. Check lubricant coverage and make adjustments as necessary.



East For Nordson EFD sales and service in over 40 countries, contact Nordson EFD or go to www.nordsonefd.com.

Global

East Providence, RI USA
800-556-3484; +1-401-431-7000
info@nordsonefd.com

Europe

Dunstable, Bedfordshire, UK
0800 585733; +44 (0) 1582 666334
europaenordsonefd.com

Asia

China: +86 (21) 3866 9006; china@nordsonefd.com
India: +91 80 4021 3600; india@nordsonefd.com
Japan: +81 03 5762 2760; japan@nordsonefd.com
Korea: +82-31-736-8321; korea@nordsonefd.com
SEAsia: +65 6796 9522; sin-mal@nordsonefd.com